

Date: Monday, 07/04/2008 11:47:20 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEARPLATE
 Job Number : 38433
 Estimate Number : 12731
 P.O. Number :
 This Issue : 07/04/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D353535
 Drawing Number : D3535 REV B
 Project Number : N/A
 First Issue : / / Type : SMALL /MED FAB Drawing Revision : B
 Previous Run : 37625 Material :
 Due Date : 11/04/2008 Qty: 12 Um: Each
 Written By :
 Checked & Approved By : JD 08.4.06.
 Comment : Est Rev:A New Issue 07-02-15 JLM
 Est Rev:B As per Rev B 07-08-31 JLM Verified By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S20GA 304/316 .040 Sheet



12



Comment: Qty.: 0.8423 sf(s)/Unit Total: 10.1077 sf(s)
 304/316 .040 Sheet
 (M304S20GA)
 Batch: 106748 HB 8-4-7

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3535
 Dwg Rev: B
 Prog Rev: B

HB 8-4-7

(13)

2-Deburr if necessary HB 8-4-7

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-4-7



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

JD 08/04/08 (13)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE
 1-Deburr if necessary
 2-Form on Brake as per Dwg D3535 using Jigs DT8261 and DT8326.
 3-Identify as D3535-35.

JD 08/04/10 (13)

Date: Monday, 07/04/2008 11:47:20 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 38433

Part Number: D353535

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/04/10 (X13)

7.0

POWDER COATING

POWDER COATING



M106442



(13X)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

m-k 08/04/11

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 08/04/14 (13)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PP-17

FL 08/04/14 (13)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/15

Job Completion



u 08/04/14

DART AEROSPACE LTD		Work Order: 38433
Description: Wearshoe		Part Number: D3535-35
Inspection Dwg: D3535	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.000	+/-0.010	2.000	*			
1.885	+/-0.010	1.889	*			
6.00	+/-0.030	6.00	*			
6.75	+/-0.030	6.74	*			
Ø0.188	+0.005/-0.001	.192	*			
23.250	+/-0.010	23.250	*			
19.750	+/-0.010	19.750	*			
17.750	+/-0.010	17.750	*			
14.250	+/-0.010	14.250	*			
9.500	+/-0.010	9.500	*			
4.750	+/-0.010	4.750	*			
0.300	+/-0.010	.305	*			
0.300	+/-0.010	.305	*			
0.038	+/-0.010	.036	*			

Measured by: B	Audited by: [Signature]	Prototype Approval:	N/A
Date: 8-4-7	Date: 08/04/00	Date:	N/A

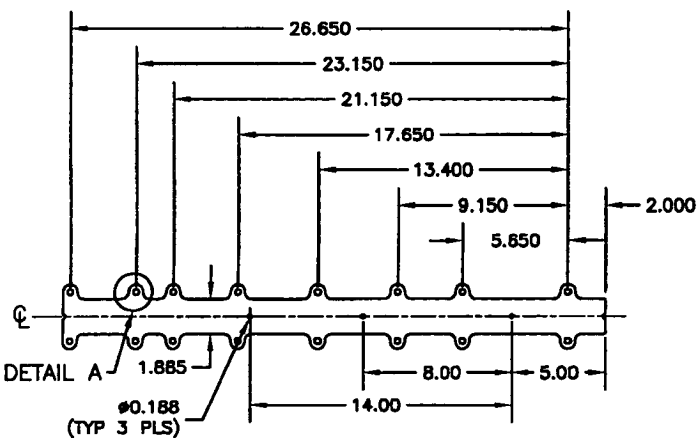
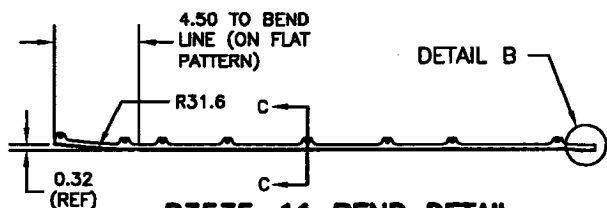
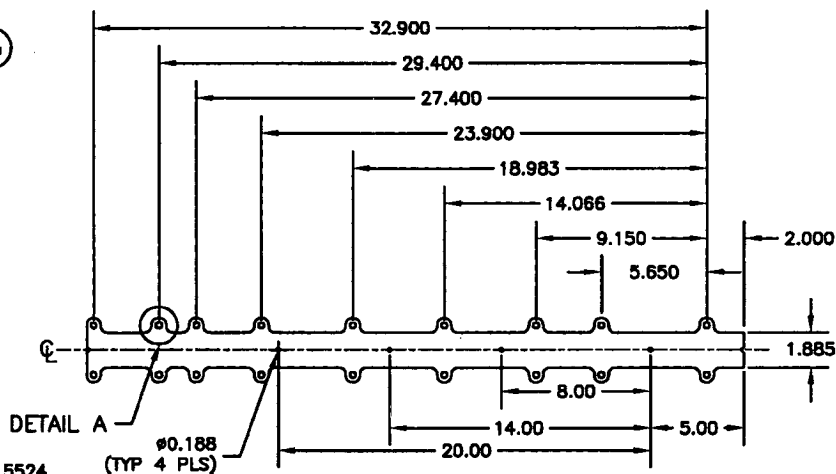
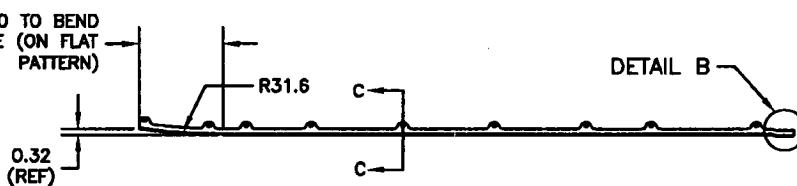
Rev	Date	Change	Revised by	Approved
A	07.05.10	New Issue	KJ/JLM [Signature]	[Signature]

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07.04.24

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.		
CB	PH	PORT HADLOCK, WA		
CHECKED	APPROVED	DRAWING NO.	REV. B	
#	#	D3535	SHEET 1 OF 7	
DATE	TITLE	SCALE		
07.04.17	WEARSHOE	1:10		
A	06.10.25	NEW ISSUE		
B	07.04.17	MOVE TAB OUTBOARD, ADD AMS SPEC		

**D3535-11F FLAT PATTERN****D3535-11 BEND DETAIL****D3535-13F FLAT PATTERN****D3535-13 BEND DETAIL**

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WITHOUT NOTICE
WORK ORDER
NO. 38433

NOTES

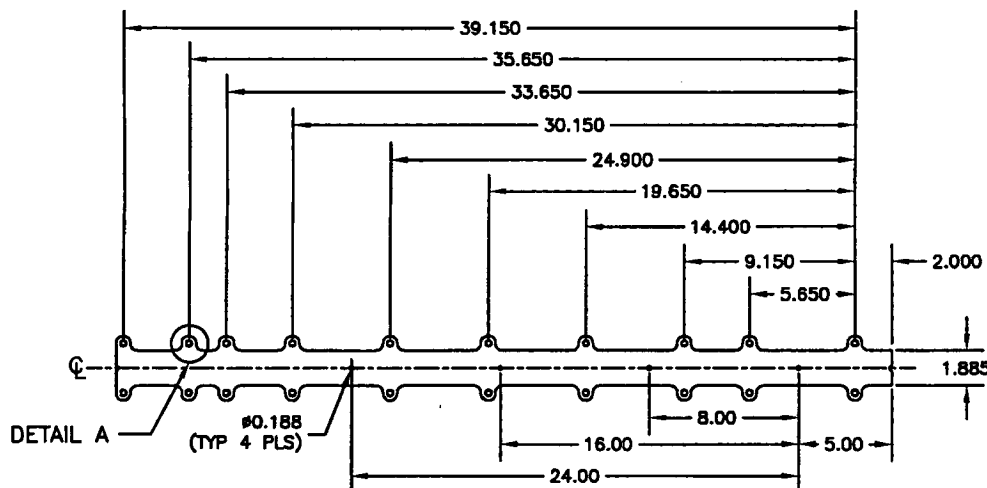
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- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION

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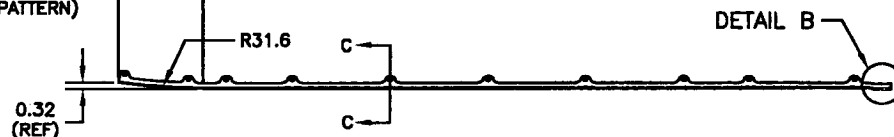
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DATE	07.04.17	DRAWING NO.	D3535	REV. B
		TITLE	WEARSHOE	SHEET 2 OF 7
		SCALE	1:10	



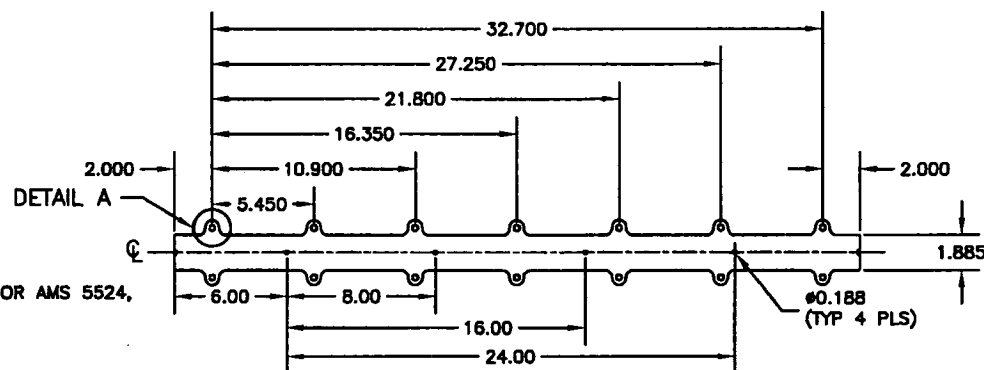
D3535-15F FLAT PATTERN

4.50 TO BEND
LINE (ON FLAT
PATTERN)

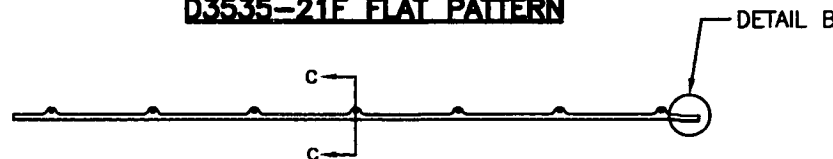


D3535-15 BEND DETAIL

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D3535-21F FLAT PATTERN



D3535-21 BEND DETAIL

NOTES

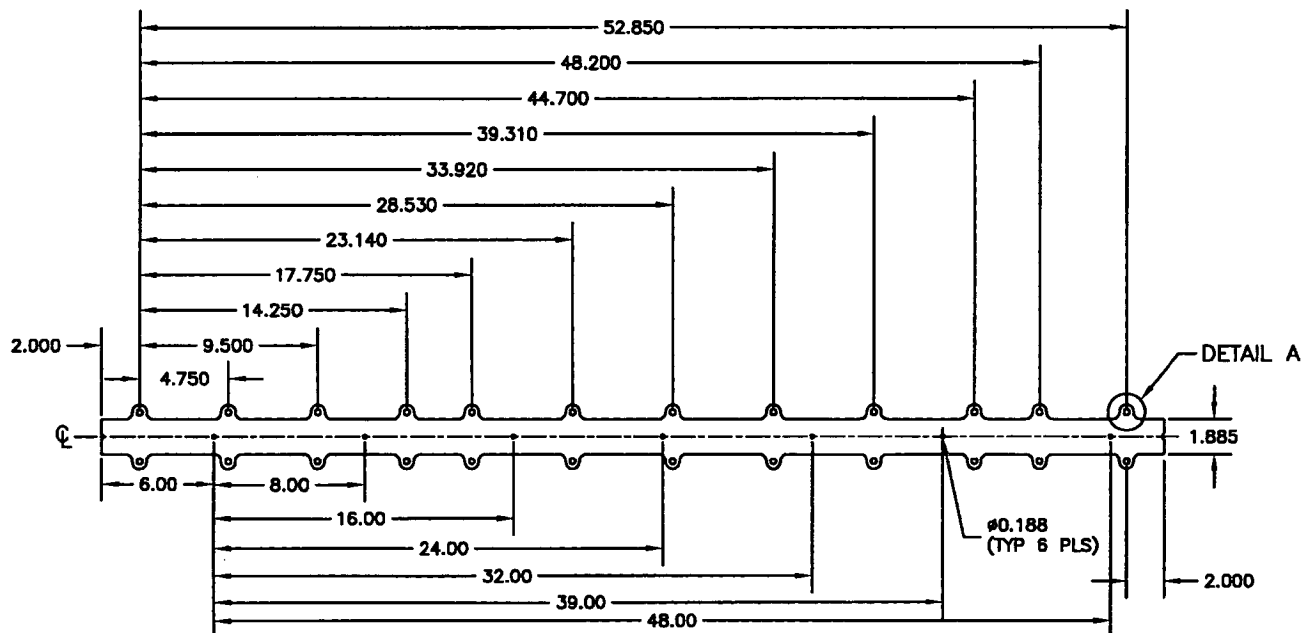
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DATE 07.04.17	TITLE WEARSHOE	SHEET 3 OF 7	SCALE 1:10

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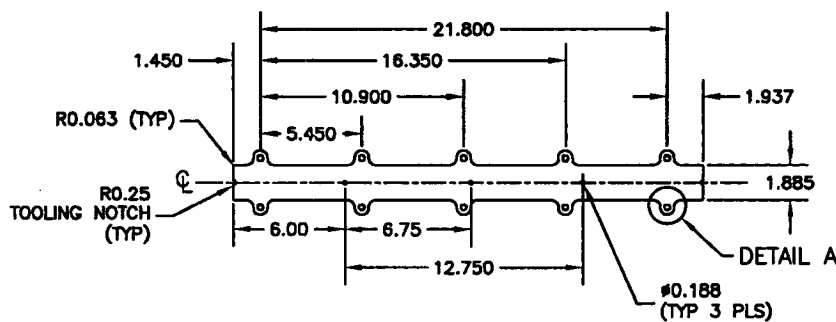
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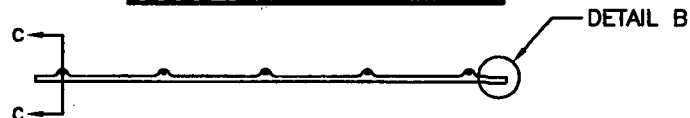
D3535-23F FLAT PATTERN



D3535-23 BEND DETAIL



D3535-25F FLAT PATTERN



D3535-25 BEND DETAIL

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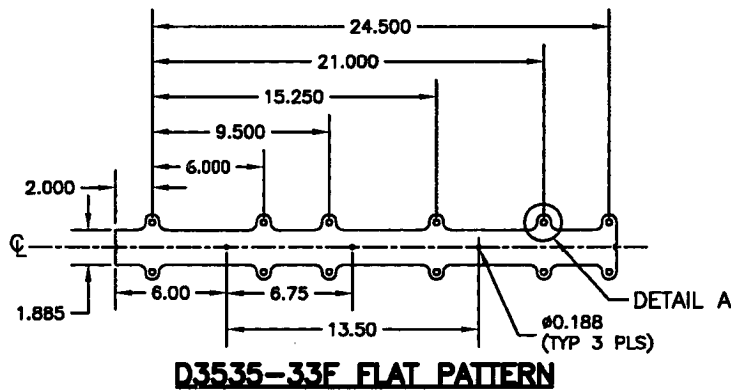
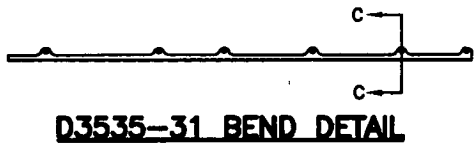
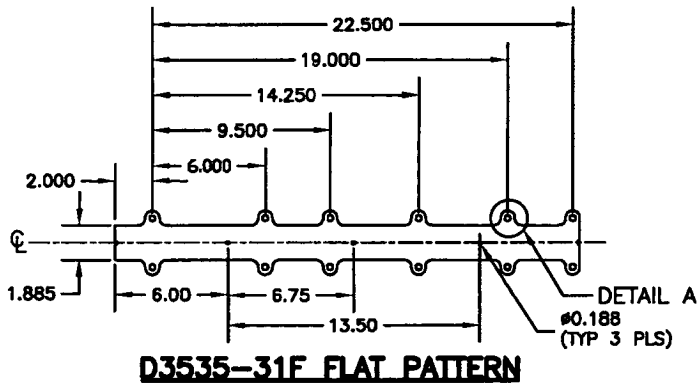
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			WEARSHOE	SHEET 4 OF 7
		SCALE	1:10	

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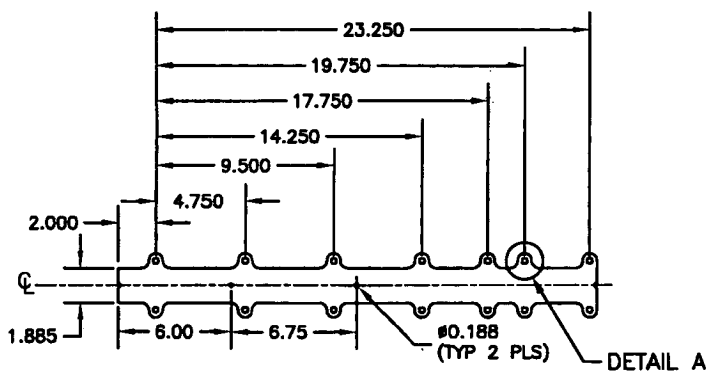
NOTES

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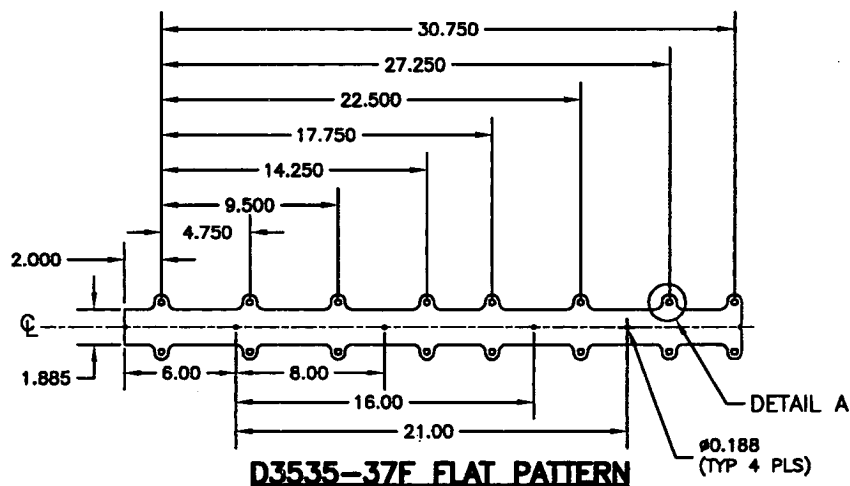
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**D3535-35F FLAT PATTERN****D3535-35 BEND DETAIL**

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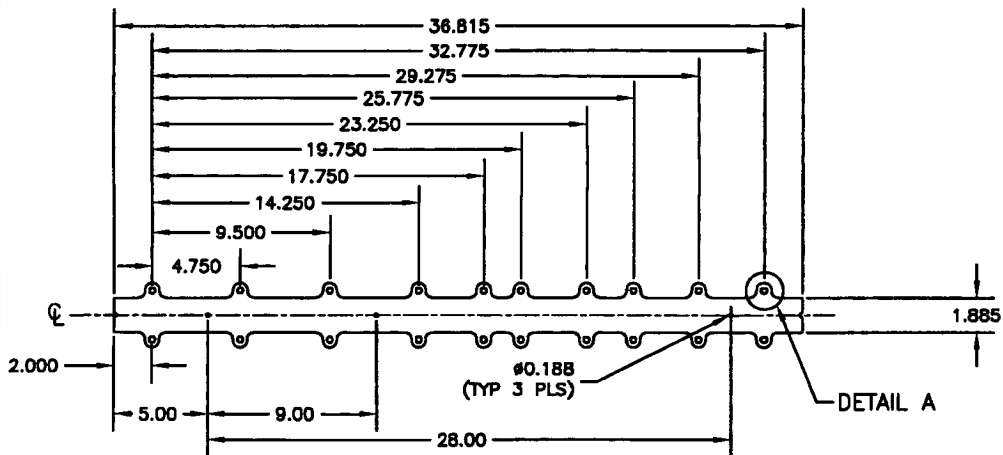
**D3535-37F FLAT PATTERN****D3535-37 BEND DETAIL**

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		D3535	SHEET 5 OF 7
DATE		TITLE	SCALE
07.04.17		WEARSHOE	1:10

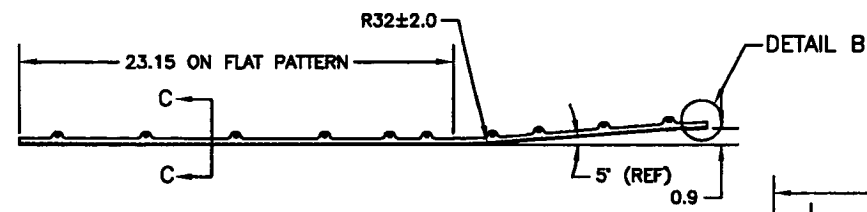
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		SCALE	1:10	
		REV. B	SHEET 6 OF 7	

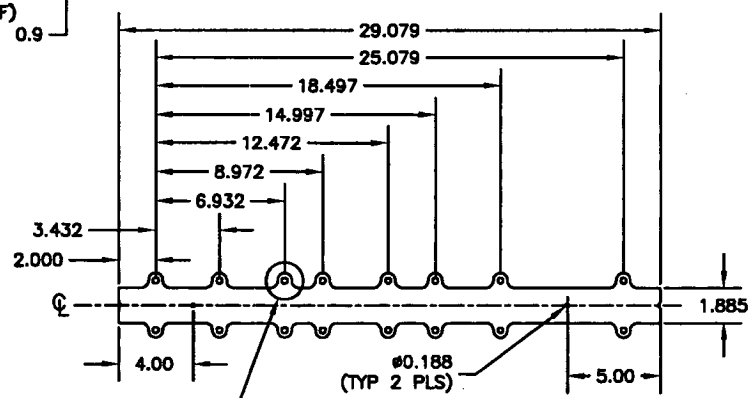


D3535-39F FLAT PATTERN

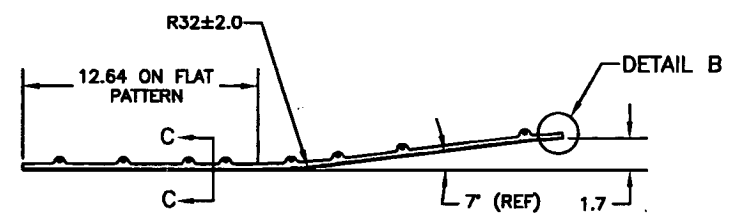


D3535-39 BEND DETAIL

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D3535-41F FLAT PATTERN



D3535-41 BEND DETAIL

NOTES

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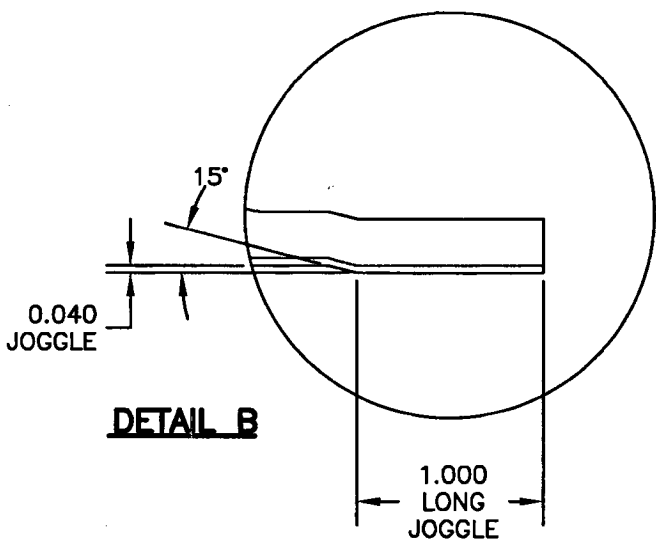
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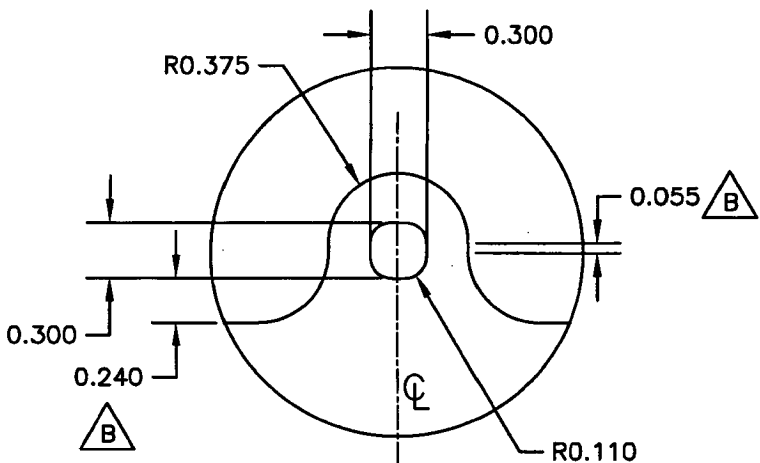
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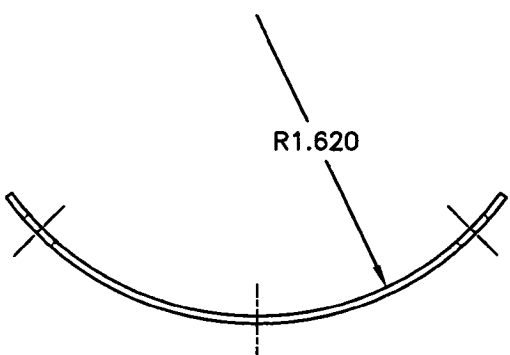
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DETAIL B



DETAIL A



SECTION C-C

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